

OAK PRICING & PORTFOLIO 2025 EAST COAST USA

Wineglobes / Barrels / Barrel Alternatives / Puncheons / Casks / Ovals



Glass / French Oak / Hungarian Oak / Austrian Oak / American Oak Eastern European Oak / French Acacia / Austrian Acacia

A commitment to quality and customer service since 1979











www.bouchardcooperages.com • (707) 257-3582 • sales@bouchardcooperages.com

of fin

Tonnellerie BILLON

HISTORY -Tonnellerie Billon was created in 1947 by Gaston Billon, is located in Beaune and produces premium traditional forest origin barrels, puncheons and casks (225L - 820L) sourced from

TODAY -Tonnellerie Billon is managed by Vincent Damy, who was awarded the prestigious "Meilleur Ouvrier de France" in 2007. Tonnellerie Billon along with sister company Tonnellerie Damy form Les Tonnelleries de Bourgogne or translated "The Cooperages of Burgundy", one of the

few suppliers still able to offer oak selection by forest origin.

FRANCE



Vincent DAMY, Billon manager and 2007 meilleur ouvrier de France.

BEAUNE -

spites de Beaun,

Billon Bertranges barrel used for the Hospice de Beaune Piéce

des Presidents.

This unique label ensures a high quality barrel's traceability, drying, technical features and respect for tradition.

FRENCH OAK

FORESTS

Tonnellerie Billon is part of the PEFC (Programme for the Endorsement of Forest Certification) which is the world's largest forest certification system that promotes sustainable forest management.





Renovated Billon cooperage facade.

Billon barrels are most well known for respecting the wine and being true to the varietal by showcasing the fruit on the nose and palate as well as offering tremendous length and enhanced minerality.

STRONG POINTS

ERIE

different French forests.

Since 1997 barrels produced at Billon are CTB certified (fûts de traditions Française - traditional

French barrels).

- Forest Origin and Innovation Range of barrels
 - Forest Origins Range: Allier, Vosges, Nevers, Jura, Chatillon, Eastern European, Cîteaux, Jupilles, Bertranges, Tronçais, Ardennes, and Fontainebleau
 - Innovation Range: Select, Richelieu, Côte D'Or
 - Innovation Options: Subtil, Chauffe 180 min
- Independently owned and part of Les Tonnelleries de Bourgogne
- · Fire-bent or steam-bent and fire-toasted barrels

• Offers French oak barrels, puncheons, and casks (225L - 820L)

Richelieu

Cote d'Or SUBTIL





ALL BARRELS FROM BOUCHARD COOPERAGES CA			
Qty	FRENCH OAK	FRENCH ACACIA	
1-10	1,049 €	938 €	
31+	1,038 €	919 €	S
1-10 11-30 31+	1,111 € 1,100 € 1,089 €	993 € 984 € 973 €	A fo
1-10 11-30 31+	1,232 € 1,219 € 1,206 €	1,121 € 1,111 € 1,099 €	fr It a
1-10 11-30 31+	1,388 € 1,374 € 1,361 €	1,225 € 1,214 € 1,201 €	0 to th e
1-10 11-30 31+	1,593 € 1,577 € 1,561 €	1,470 € 1,455 € 1,441 €	
1-10 11-30 31+	1,848 € 1,829 € 1,811 €	1,676 € 1,659 € 1,642 €	A to t t
	Qty 1-10 11-30 31+ 1-10 11-30 31+ 1-10 11-30 31+ 1-10 11-30 31+ 1-10 11-30 31+ 1-10 11-30 31+ 1-10 11-30 31+ 1-10 11-30 31+ 1-10 11-30 31+	QtyFRENCH OAK $1-10$ $1,049 \in$ $11-30$ $1,038 \in$ $31+$ $1,028 \in$ $1-10$ $1,111 \in$ $11-30$ $1,100 \in$ $31+$ $1,089 \in$ $1-10$ $1,232 \in$ $11-30$ $1,219 \in$ $31+$ $1,206 \in$ $1-10$ $1,388 \in$ $1-10$ $1,374 \in$ $31+$ $1,593 \in$ $1-10$ $1,577 \in$ $31+$ $1,577 \in$ $31+$ $1,561 \in$	QtyFRENCH OAKFRENCH ACACIA $1-10$ $1,049 \in$ $938 \in$ $11-30$ $1,038 \in$ $928 \in$ $31+$ $1,028 \in$ $919 \in$ $1-10$ $1,111 \in$ $993 \in$ $11-30$ $1,100 \in$ $984 \in$ $31+$ $1,089 \in$ $1,121 \in$ $11-30$ $1,232 \in$ $1,121 \in$ $11-30$ $1,219 \in$ $1,099 \in$ $1-10$ $1,388 \in$ $1,225 \in$ $11-30$ $1,374 \in$ $1,214 \in$ $11-30$ $1,577 \in$ $1,470 \in$ $11-30$ $1,577 \in$ $1,470 \in$ $11-30$ $1,577 \in$ $1,441 \in$ $11-30$ $1,848 \in$ $1,676 \in$ $1-10$ $1,848 \in$ $1,676 \in$ $1-10$ $1,829 \in$ $1,659 \in$

FRENCH OAK CASKS					
Product	600L	700L	820L		
32 mm staves, 8 galvanized hoops	2,085 €	2,288 €	2,741€		
45 mm staves, 8 galvanized hoops	2,554 €	-	-		

FOREST ORIGIN RANGE

FOREST ORIGIN	TOAST		OPTIONS			
Allier	Light (L)	Name	200-265L	300-500L	600-820L	
Vosges	Light Long (LL)	Head Toasting (All forests)	+11 €	+15€	+23 €	
Nevers	Medium (M)	3 Year Air Dry (All forests)	+36 €	+44 €	+57 €	
	Fieddain (Fi)	4 Year Air Dry (Allier, Jura, Vosges)	+51 €	-	-	
Jura	Medium Long (ML)	5 Year Air Dry (Very limited availability)	+62€	-	-	
Chatillon	Medium Plus (M+)	Burgundy Batard (4 chestnut hoops)	+24 €	-	-	
		Burgundy Château (8 chestnut hoops)	+48 €	-		
Eastern Europe	Heavy (H)	Black Hoops	+24 €	+62€		

Exclusive forest orgins such as Troncais, Bertranges, Jupilles, Citeaux, *Ardennes (NEW) and *Fontainebleau (NEW) are available for an additional charge. 3

TONNELLERIE

BEAUNE - FRANCE

www.bouchardcooperages.com sales@bouchardcooperages.com • (707)257-3582

N BE COMBINED FOR VOLUME PRICE DISCOUNTS

INNOVATION RANGE						
\bigcirc	225/228L	300L	500L			
CLE	+102€	+119€	+170 €			
Detec						

Special selection of Extra Tight Grain from a blend of French forests, minimum of 30 months air dry, intended for longer aging. Extended toasting with low flame intensity.

m. f. f.	225/228L	300L	500L
Richelieu	+89 €	+100 €	+146 €

A unique blend of oak from small micro climates within three of the finest forests in France. One forest contributes a noted minerality, another imparts structure, texture and spice, while the third brings softness, freshnessand elegance.

Its proprietary toasting was developed specifically for bolder red varietals and blends.

228L

Only three year air dry oak from Burgundy's Côte D'or department is used to craft this barrel. Therefore 100% Côte D'Or Burgundian oak coupled with the *Subtil steam bending process and different choice of toasts caters to an elegant respectful Burgundian barrel for pinot noir and chardonnay.

INNOVATION OPTIONS					
	225/228L	300L	500L		
SUBTI	+16€	+19€	+35 €		
O D D T L					

A proprietary pre-toasting technique unique to Tonnellerie Billon that aims to remove the harsher tannins and organoleptic material from the wood in order to have faster integration and a more subtle impact of the oak and toast. This technique maintains Billon's signature long finish and lift on the palate.

225/228L - 500L



A 180 minute light long toast on only small embers available on all forests and sizes. This "chauffe à coeur" style toast penetrates the entirety of the stave and resembles a very minimally toasted barrel despite being toasted on small embers for 3 hours. Aimed to offer clarity and purity to the fruit and terroir components of your wine.

+66€

+165€

Tonnellerie DAMY



Jérôme Damy, Damy manager and 2007 meilleur ouvrier de France.

Tonnellerie Damy is part of the PEFC (Programme for the Endorsement of Forest Certification) which is the world's largest forest certification system that promotes sustainable forest management.

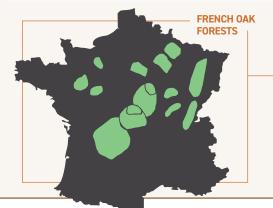
Tonnellerie Damy is one of the most renowned Burgundian Cooperages. The barrels are synonymous with the world's greatest Chardonnays and Pinots and are featured in many Côtes de Beaune and Nuits domaines. The distinctive and delectable house style is the reason you will find Damy barrels in many wineries around the world.

STYLISTICALLY

Damy barrels bring an elegance to the wine, softening the tannins and providing a creamy, rounded mid palate. Supporting and enhancing the fruit, they compliment both white and red varieties with a variety of forest options.



Tonnellerie Damy has exclusivity on the Hospide de Beaune Chardonnays.



HISTORY ·

Tonnellerie Damy is a third generation cooperage located in Meursault, Burgundy that was founded in 1946 by M. Roger Damy and produces premium traditional forest origin barrels, puncheons and casks (225L - 860L) sourced from different French forests.

— TODAY —

Tonnellerie Damy is now managed by Jérôme Damy who, like his father Jacques Damy in 1976, was awarded the Meilleur Ouvrier de France award in 2007. Tonnellerie Damy along with sister company Tonnellerie Billon form Les Tonnelleries de Bourgogne or translated "The Cooperages of Burgundy", one of the few suppliers still able to offer oak selection by forest origin.

Since 1997 barrels produced at Damy are CTB certified (fûts de traditions Française traditional French barrels) which is a unique label, ensuring a high quality barrel's traceability, drying, technical features and respect for tradition.



Tradition meets technology in the Damy toasting room.

STRONG POINTS -

- Forest Origin and Innovation Range of barrels
 - Forest Origins Range: Allier, Vosges, Nevers, Jura, Chatillon, Eastern European, Cîteaux, Jupilles, Bertranges, Tronçais, Ardennes, and Fontainebleau
 - Innovation Range: Imperial, Exclusive, Rouge, Rouge 2, Estrella 45*
 Innovation Options: Délicat
- Independently owned and part of Les Tonnelleries de Bourgogne
- Fire-bent and fire-toasted barrels
- Offers French oak barrels, puncheons, and casks (225L 860L)

CLUSIVE





-)élicat

2025 DAMY EAST COAST PRICES	ALL BARRELS FROM BOUCHARD COOPERAGES CAN BE COMBINED FOR VOLUME PRICE DISCOUNTS				
Product	Qty	FRENCH OAK	INNOVA	ATION RANGE	
Bordeaux Export (225L)	1-10	1,049 €][225/228L - 500L	+165€
Burgundy Export (228L)	11-30	1,038 €			
25/27 mm staves, 6/8 galvanized hoops	31+	1,028 €			
265L Export Burgundy sized heads and Bordeaux	1-10	1,111 €	A blend of premium oak from th France with a proprietary 2 hou that gives a very light noisette of very nuanced oak characteristic of your wine.	r light long toast only on sma colored toast to the barrel. Ai	Ill embers med to offer
length staves, 25/27 mm staves,	11-30	1,100 €	<i>₽</i>	225/228L 300L	500L
6/8 galvanized hoops	31+	1,089 €	→ CLUSIVE	+102 € +119 €	+170€
300L Puncheon 25/27 mm staves, 8 galvanized hoops 350L Puncheon 27/29 mm staves, 8 galvanized hoops	1-10 11-30 31+ 1-10 11-30	1,232 € 1,219 € 1,206 € 1,388 € 1,374 €	Limited quantities. Created esp wines. Extratight grain from cer and proprietary toast. Brings a	ntre of France forests. Optima restrained, fruit-forward eleg 225/228L 300L +68 € +79 € tight grain French oak all sou er. 36 months seasoning. Pro	ance. 500L +113 € rced from prietary
400L Puncheon	31+ 1-10	1,361 € 1,593 €	bolder red wines.	225/228L 300L - 400L +44 € +44 €	500L +44 €
27/29 mm staves, 8 galvanized hoops	11-30 31+	1,577 € 1,561 €	Developed to honor the charact and white. Very fine grain from	er of the Rhone varietals, bot	h red
500L Puncheon 30/32 mm staves, 8 galvanized hoops	1-10 11-30	1,848 € 1,829 €	supplier. 36 months of maturati notes and sweetness on the nos volume and freshness.	ion. Patented roasting. Revea	ls fruity
50/52 mm staves, o gatvanizeu noops	31+	1,811 €	INNOVA	TION OPTIONS	

FRENCH OAK CASKS					
Product	600L	700L	860L		
32 mm staves, 8 galvanized hoops 45 mm staves, 8 galvanized hoops	2,085 € 2,554 €	2,288 € 2,756 €	2,741 € 3,209 €		

FOREST ORIGIN RANGE

FOREST ORIGIN	TOAST	OPTIONS				
Allier	Light (L)	Name	200-265L	300-500L	600-860L	
Vosges	Light Long (LL)	Head Toasting (All forests)	+11 €	+15€	+23 €	
Nevers	Light Long Plus (LLP)	3 Year Air Dry (All forests)	+36 €	+44 €	+57 €	
Never5	Medium (M)	4 Year Air Dry (Allier, Jura, Vosges)	+51 €	-	-	
Jura		5 Year Air Dry (Very limited availability)	+62€	-	-	
Chatillon	Medium Long (ML)	Burgundy Batard (4 chestnut hoops)	+24 €	-	-	
	Medium Plus (M+)	Burgundy Château (8 chestnut hoops)	+48 €	-		
Eastern Europe	Heavy (H)	Black Hoops	+24 €	+62€		

Exclusive forest orgins such as Troncais, Bertranges, Jupilles, Citeaux, *Ardennes (NEW) and *Fontainebleau (NEW) are available for an additional charge.

225/228L

+16€

A patented and unique finishing system from Tonnellerie Damy, with the aim of cushioning the initial presence of the oak and enhancing the integration and harmony between the fruit, the oak and the toasting. This technique is typical of the Damy brand and increases volume and softness

()élicat

on the palate.

300L - 400L

+19€

500L

+19€



Tonnellerie MAURY

HISTORY -

Tonnellerie Maury & Fils is a traditional fourth generation cooperage that originated along the "quai des chartrons quartier" of Bordeaux in 1893. It is in this area of the city along the Garonne river that wine barrels were loaded onto ships and exported to Britain and soon after, around the world.

Tonnellerie Maury specializes in the 225L Bordeaux barrel but also makes sizes up to 500L puncheons based on different oak grain tightnesses originating from different French oak forests from the center of France.

- TODAY ------

Tonnellerie Maury is now managed by Mathieu Maury who is a fourth generation cooper. Mathieu has a very strong reputation and image in the local Bordeaux market where 90% of his barrels are sold to Grand Cru Classé Châteaux in the region.

Mathieu Maury and barrels toasting at the cooperage in Bordeaux.

Mathieu's proximity to Bordeaux has allowed the brand to position itself as a preferred partner rather than a mere provider to Bordeaux's greatest Châteaux.

112

ONNELIER

Tonnellerie Maury is part of the PEFC (Programme for the Endorsement of Forest Certification) which is the world's largest forest certification system that promotes sustainable forest management.

STYLISTICALLY

Maury barrels focus on fruit purity, expression, aromatics and structure. The barrels allow the fruit to remain in focus while providing lift and fullness. They are delicate enough for a lighter vintage but have enough personality and impact to excel in warmer vintages and richer wine styles.



FRANCE

Finished 225L Bordeaux Château barrel.



Château Léovile Barton represents Tonnellerie Maury's biggest customer purchasing on average 500 barrels per year.

STRONG POINTS -

- Reputation is built on 225L Bordeaux style barrels
- Barrels are categorized on grain tightness and all of the oak comes from the center of France
- Offers barrels made with Limousin open grain oak
- Special Toast, mc²



- Fire bent and fire toasted barrels
- Offers French oak barrels and puncheons (225L 500L)



2025 MAURY EAST COAST PRICES

ALL BARRELS FROM BOUCHARD COOPERAGES CAN BE COMBINED FOR VOLUME PRICE DISCOUNTS

EAST COAST I MICES		
Product	Qty	FRENCH OAK 24 MONTHS AIR DRY
Bordeaux Export (225L)	1-10	1,205 €
	11-30	1,189 €
25/27 mm staves, 8 galvanized hoops	31+	1,177 €
Bordeaux Export Thin Stave (225L)	1-10	1,220 €
	11-30	1,206 €
20/22 mm staves, 8 galvanized hoops	31+	1,191 €
Bordeaux Château Ferré (225L)	1-10	1,264 €
Barre crossing heads, no chestnut hoops,	11-30	1,252 €
22mm staves, 8 galvanized hoops	31+	1,236 €
Bordeaux Château (225L)	1-10	1,308 €
Barre crossing heads, chestnut hoops,	11-30	1,296 €
22mm staves, 8 galvanized hoops	31+	1,282 €
265L Export	1-10	1,314 €
Burgundy sized heads and Bordeaux length staves	11-30	1,301 €
25/27mm staves, 8 galvanized hoops	31+	1,287 €
	1-10	1,351 €
300L Hogshead	11-30	1,338 €
25/27mm staves, 8 galvanized hoops	31+	1,325 €
2501 Usershand	1-10	1,440 €
350L Hogshead	11-30	1,427 €
25/27mm staves, 8 galvanized hoops	31+	1,413 €
400L Puncheon	1-5	1,615 €
25/27mm staves, 8 galvanized hoops	6+	1,513 €
	U.	1,072 €
500L Puncheon	1-5	1,910 €
25/27mm staves, 8 galvanized hoops	6+	1,881 €

BARREL OPT	IONS	MC²	MAURY 130	TOAST LEVELS
Name 3 Year Air Dry Extra Tight Grain Head Toasting Black Hoops 600L Demi-Muid available Limousin or open grain Fr and wine available upon r	+45 € +45 € No Charge +30 € e upon request rench oak for spirits	Image: constraint of the standard light long double toasting technique that caters to an elegant and fresh expression of the varietal and promotes the vineyard's typicities and complexities. (Available on all barrel sizes) +45 €	In homage to 130 years of Tonnellerie MAURY, the MAURY 130 are hand-scraped Bordeaux Export barrels made of a premium and optimally seasoned French oak blend with the MC2 toast. Only 130 barrels are available per year. +1,384 €	 Medium Medium Long Medium Plus
				TONNELIERS À BORDEAUX DEPUIS 1893

www.bouchardcooperages.com sales@bouchardcooperages.com • (707)257-3582

WINEGLOBE

WINEGLOBE: Glass Globes for Winemaking



Wineglobe, produced in Bordeaux France by the Paetzold family are single pieceglass globes that range from 25L – 400L. The most popular sizes are the 115L and 220L which allow for the purest expression regarding terroir-driven wines. The Wineglobe was created in 2015 and in 2020 received the famous Vinitech Innovation Trophy award. Today, it represents the ultimate reference for a neutral, high end cutting edge vessel found in the most prestigious of cellars for the fermentation and aging of white and rosé wines and the aging of red wines.

MATERIAL -

Borosilicate glass is used for making Wineglobes. It is the purest, strongest, and most resistant type of glass allowing for the globes to be inert, smooth, impermeable, neutral, and unaltered over time. Glass is an eternal, noble, and long-lasting material that has a thermal conductivity close to that of concrete, allowing for good temperature stability. The transparency of glass allows lees sedimentation, wine turbidity and malolactic fermentation to be observed and studied.

Wineglobes aging sauvignon blanc at Château Olivier in Bordeaux where they are used with oak barrels.

HISTORY

In 2010, Institute of Bordeaux graduate, consultant, company founder and estate owner Michael Paetzold initiated research for new containers to be used at his winery in South West France. In 2014, especially with Burgundy domaines including Meursault's Eduard Ente, Paetzold started seriously looking into glass as an aging vessel since winemakers always loved the wines aged their "demijannes". The Wineglobe came to be in 2015 and was tested through 2019 on all varietals. In 2020, the first Wineglobes were commercially sold. Today, over 500 customers are using Wineglobes in some the most famous cellars in France and worldwide.

PRODUCTION

Wineglobes are produced at an onsite custom state of the art glass oven in Bordeaux where the quality of the craftsmanship is second to none. Unique about Wineglobes is how they are made from a single piece of glass and possess extremely winemaker friendly accessories.



Wineglobes aging pinot Noir at Clerget in Volnay where they are used with oak barrels.

POROSITY -

The porosity on Wineglobes is 0% making them oxygen proof however their shape allows for the wine to stay in constant motion, be dynamic and alive and avoid being reduced.

WINEMAKING & STYLES OF WINE

Wineglobes have been shown to produce unique wines that are totally different to those fermented and aged in wood, concrete or steel vats. The natural features of the fruit, vineyard, and terroir are exposed in a way that is completely distinctive, unique and produces wines of purity and perfume. Wineglobes represent a unique tool to understand your terroir, vineyard and fruit in their purest forms and can be used interchangeably on all styles of white, rosé, sparkling base, skin contact or red wines. Due to the elimination of headspace, topping is not needed and S02 additions can be reduced by 25% to 50%.



Wineglobes aging Cabernet Sauvignon at Château Grand Corbin in Bordeaux where they are used with oak barrels.

 $(\underline{8})$

2025 WINEGLOBE EAST COAST PRICES	LL BARRELS FROM	I BOUCHARD	COOPERAGES CAN BE COMBIN	ED FOR VOLUME PRICE DISCOUNTS
THE GLOBE	115L		STANDARD INCLUDED ACCESS	GORIES (115L/220L)
=	VOLUME (GAL)	30	Π	THE LID Designed for filling to the brim (like barrels)
	WEIGHT (LBS)	45		Composed of:
A COLORADO	HEIGHT (IN)	29	Same and	 1 316L stainless steel cover, brushed 6 black or white brackets 1 L seal - BNIC et FDA
	DIAMETER (IN)	24		- 1 Silicone bung + 1 plastic bubbler
	PRICE	2,990 €		THE TEFLONE CROSS STAND
	220L			Material: food-grade teflon Color: black or white
	VOLUME (GAL)	58		L 430 x I 430 x H 120 mm Thickness: 30 mm
	WEIGHT (LBS)	75		
	HEIGHT (IN)	36		DARK SLIPCOVER
				Efficiently protects the Wineglobe from light
	DIAMETER (IN)	30		Easy to slip on/off with the lid in place
	PRICE	4,950 €		Material: Lyrca
OPTIONAL ACCESSORIES FOR 220L (ADDITIONAL ACCESSORIES AVAILABLE UPON REQUEST)				
INOX TRIANGLE 270 € THE WOODEN CROSS STAND 90 € STAN	NLESS STEEL SQUARE 9	75 € THE OAK 1	IN STAND 1,500 € THE DESIGN STA	ND 875 € THE WAVE STAND 875 €

INOX TRIANGLE 270 €	THE WOODEN CROSS STAND 90 €	STAINLESS STEEL SQUARE 975 €	THE OAK TIN STAND 1,500 €	THE DESIGN STAND 875 €	THE WAVE STAND 875 €
	Material: oak L 380 x I 390 x H 102 mm Thickness: 30 mm	Allows to move full Wineglobe by forklift or pallet jack. Material: 316L stainless steel L 780 x I 780 x H 200 mm	Material: untreated oak Length: 1600 mm	Material: 316L stainless steel, brushed finish L 810 x I 702 x H 398 mm	Material: 316L stainless steel, brushed finish L 810 x I 702 x H 398 mm
STACKABLE CAGE 975 €	THE HARNESS 330 €	THE WASHING STAND 1,500 €	THE LEES STIRRER 275 €	THE GLASS BUBBLER 240 €	LID CUSTOMIZATION 185 €
	Designed for manual handling of the empty Wineglobe. Ideal for moving, turning upside down, drying out the Wineglobe. Material: fabric	Ideal for gathering lees, washing and drying out the Wineglobe. Material: 316L stainless steel, brushed finish, with anti-scratch pads H 718 - Ø 930 mm	Ideal to realize the operation of batonnage in Wineglobe. Material: 316L stainless steel rod and food grade telfon stirrer Length: 1300 mm	Siphon system for silicon bung drilling drilling ø32 cm. Designed to see the wine inside and take samples with a pipetter through the glass tube. Material: borosilicate olar	Possibility to have your logo engraved on the cover. Engraving Color: Black

All prices below are listed in Euros (€) and include delivery to our Napa Valley, CA warehouse.

Productst will be invoiced in US dollars (\$) based on exhange rate of date of invoice. Payments can be made locally in US dollars.

A 30% deposit is due at order confirmation and 70% balance due before delivery to the winery.

ars. www.bouchardcooperages.com sales@bouchardcooperages.com • (707)257-3582

EUROPEAN HUNGARY COOPERS

EUROPEAN COOPERS HUNGARY

1



Katalin Pintacsi has been at European Coopers Hungary since its creation in 1997 and overseas daily activities.

European Coopers Hungary is a premium Hungarian cooperage that produces Hungarian oak barrels (225L - 500L). The cooperage is located two hours south of Budapest and is proud of remaining independent since its establishment in 1997. With over forty years of experience, Master Cooper Kristof Flodung has been at the heart of European Coopers Hungary since day one in 1997.

- HISTORY

- TODAY ·

European Coopers Hungary was co-founded by three respected Italian winemaking families that were searching for premium Hungarian oak for their wines. Vincent Bouchard is involved as a consultant on toasting and barrel technicalities.

After opening its markets and becoming part of the EU in 2004, there has been a resurgence in demand for Hungarian oak on the international wine scene.

European Coopers Hungary produces premium Hungarian oak barrels that are everything you would expect from a quality-driven artisan cooper.

Kristof and his team control the entire process in house, from sourcing and selecting 100% Hungarian logs from Hungary's best forests in the Zemplen and Mecsek hills, to seasoning the staves, and producing and finishing the barrels.

STYLISTICALLY

European Coopers Hungary barrels are either coopered exclusively with oak from the forests of Tokay, Mecsek or a blend of both forests. Tokay offers elegance and a fine tannin profile while Mecsek offers phenolic richness and palate weight.



Master Cooper Kristof between his signature Kristof barrel and a European Coopers Hungary barrel.



Partially owned by the Antinori family since its inception, European Coopers Hungary can be found in many noble Italian varietal programs.

STRONG POINTS -

- Hungarian oak barrels and a special barrel
 - Special barrel: Kristof
 - Special Toast: Radiant White and Radiant Red
- The sourcing, cutting, splitting and ageing of the wood and coopering of the barrel is all done internally
- Independently owned cooperage
- Only 3-Year air dried oak
- Fire bent and fire and convection toasted barrels
- European Coopers Hungary purchases logs from parts of the Mecsek and Tokay forests that have the FSC certificate and the Natura 2000 certificate which both promote sustainable forest management
- Offers Hungarian oak barrels and puncheons (225L 500L)



2025 EUROPEAN COOPERS EAST COAST PRICES

ALL BARRELS FROM BOUCHARD COOPERAGES CAN BE COMBINED FOR VOLUME PRICE DISCOUNTS

EAST COAST PRICES			
Product	Qty	HUNGARIAN OAK 36 MONTHS AIR DRY	INNOVATION RANGE
Bordeaux Export (225L) Burgundy Export (228L)	1-10 11-30	778 € 765 €	$\overline{\mathcal{A}}_{\mathbf{z}}$
25/27 mm staves, 6/8 galvanized hoops	31+	765 € 754 €	
Bordeaux Export Thin Stave (225L) 20/22 mm staves, 6/8 galvanized hoops	1-10 11-30 31+	746 € 732 € 723 €	Kristof
265L Export Burgundy sized heads and Bordeaux length staves, 25/27 mm staves, 6/8 galvanized hoops	1-10 11-30 31+	830 € 813 € 801 €	+50 € Named for Master Cooper Kristof Flodung, the Kristof barrel is a blend of extra tight grain from the finest selections of Mecsek and Tokay.
300L Hogshead 25/27 mm staves, 6/8 galvanized hoops	1-10 11-30 31+	914 € 898 € 878 €	The staves are aged for a minimum of 3 years and the heads 4–5 years. All three toasting options are finished with a proprietary process developed for deeper penetration, subtlety and elegance.
350L Puncheon 27 mm staves, 8 galvanized hoops	1-10 11-30 31+	1,024 € 1,010 € 986 €	(Available from 225L & 228L - 500L)
400L Puncheon 27 mm staves, 8 galvanized hoops	1-2 3-20 21+	1,126 € 1,104 € 1,098 €	Bordeaux Château (225L) +60 € 4 chestnut hoops, barre crossing heads, 20/22 mm staves, 6/8 galvanized hoops
500L Puncheon 27 mm staves, 8 galvanized hoops	1-2 3-20 21+	1,330 € 1,312 € 1,303 €	Bordeaux Château Ferré (225L) +30 € Barre crossing heads, no chestnut hoops 20/22 mm staves, 6/8 galvanized hoops

	OAK SELE		SPI	ECIAL SIZES	
Name	Forest Origin	Grain Width	Air Dry	Size	Price
Tokay Tokay Blend Hungarian Mescek Blend Mescek	Tokay Mountains 2/3 Tokay, 1/3 Mecsek Blend of Tokay and Mecsek 1/3 Tokay, 2/3 Mecsek Mecsek Hills	< 1.5 mm 1.5-2.0 mm 1.5-3.0mm 2.0-3.0 mm 2.0-3.0 mm	36 months 36 months 36 months 36 months 36 months	60L 110L 600L	362 € 468 € 1,487 €
	BARREL OPTIONS			TOAST LEVELS	
Name 200-265L		300-500L	Fire Toast		Convection Toast
Head Toasting+10 €Tokay Oak (extra fine grain)+43 €2/3 Tokay Oak Selection+29 €		+13 € +75 € +50 €		Medium PlusHeavy	Radiant WhiteRadiant Red

11

Medium Long



All prices above are listed in Euros (€) and include delivery to our Napa Valley warehouse. Free winery delivery and price discounts are available for full container purchases. Please inquire. www.bouchardcooperages.com sales@bouchardcooperages.com • (707)257-3582



FRANCE CA, USA



Vincent Bouchard.

After 36 years of passion and dedication to the cooperage business, Vincent Bouchard created his own unique recipe for American Oak barrels.

HISTORY

Master Coopers strives for the integration of wood and wine throughout the 5 stages of tasting: the nose, the front palette, the mid palette, the finish and what in Italy is called the "retro-gusto" where the wine comes back after drinking or spitting. The integration is balanced in a way that shows a reverence for fruit and terroir.

What distinguishes the Master Coopers brand is the unique proprietary way the barrels are toasted. The proprietary toasting process is much longer than the traditional toasting time and done at a lower flame, designed to optimize the essence of American oak while minimizing its undesirable characteristics. That means more subtle oak nuances that lift the fruit and broaden the palate; and less aggressive lactones with no overt oakiness, plankyness or dill.

1% FOR THE PLANET -

One Percent for the Planet is an international organization whose members contribute at least one percent of their annual sales to environmental causes. Master Coopers is a proud member of this program, and the support its barrel sales provides. One Percent for the Planet members assist nonprofit organizations that protect land, forests, rivers, oceans and also encourage sustainable methods of energy production.

STYLISTICALLY

Proprietary toast deepens and enhances finesse, elegance and length on French oak and decreases presence of whiskey lactones on American oak.

- PRODUIT DE BOURGOGNE -

Working closely with a selected Burgundian Cooper with whom he has had the longest relationship, the barrels feature 100% 3-year air dry French oak from specially selected premier forests, and are available in both Slow Blue and Slow Red toasts:

- Slow Blue for Chardonnay and other whites
- Slow Red for Pinot Noir and other delicate/aromatic reds.

Master Coopers Produit de Bourgogne after a Slow Red Medium Plus Toast in Beaune Burgundy,

Vincent's hometown.



STRONG POINTS

- Proprietary toast for wines and different char levels for spirits
- Special Barrel: Unity
- Blending of different French forests for the Slow Red and Slow Blue French oak barrels
- State specific forests used for American oak barrels:
 - Minnesota - Missouri
 - Missouri
- Available in 225L or 228L
- Fire & steam bent barrels
- 3-year air dry and tight grain available upon request
- Master Coopers USA is proud to be partnered with 1% for the Planet



2025 MASTER COOPERS EAST COAST PRICES

sel a			
Made in America	:	AMERICAN OAK 24 MONTHS AIR DRY	
Burgundy Export (228L) 25/27 mm staves, 6 galvanized hoops	1-10 11-30 31+	\$ 669 \$ 657 \$ 645	UNTY \$695
Bordeaux Export (225L) 25/27 mm staves, 6 galvanized hoops Bordeaux Export Thin Stave (225L) 25/27 mm staves, 6 galvanized hoops	1-10 11-30 31+ 1-10 11-30 31+	\$ 669 \$ 657 \$ 645 \$ 679 \$ 669 \$ 655	The Unity barrel is a fine selection of tight grain Missouri and Minnesota oak that has been naturally aged in the elements between three to four years with four year air dry heads and a proprietary steam bending and toasting technique that aims to showcase the most subtle nuances of fine American oak to elevate your wine.
BARREL OPTIONS		OAK SELECTIONS	PROPRIETARY TOAST FOR WINE
Name Toasted Heads (TH) No Charg	is seasoned for	nerican white oak of the highest quality a minimum of 2 years and sourced from:	The proprietary toasting process, developed personally by Vincent Bouchard, is much longer than the traditional toasting time and done with a lower flame, designed to optimize the essence of

Missouri oak offers sweetness

and vanillia notes.

Minnesota Minnesota oak is the tightest grained,

providing elegance and depth.

Missouri

All prices above are listed in US Dollars (\$) and include delivery to our Ashland. VA was	rehouse

+\$17

+\$33

+\$30

+\$30

Produit de Bourgoane

Steam Bending (SB)

3-Year Air Dry (3Y)

Tight Grain Missouri Oak (TG)

Extra-Tight Grain Minnesota Oak (ETG)

Made in Burgundy, France. N			1
Product	Qty	FRENCH OAK 36 MONTHS AIR DRY	TOAST LEVEL
Burgundy Export (228L) 25/27 mm staves, 8 galvanized hoops	1-10 11-30 31+	1,164 € 1,153 € 1,141 €	 Slow Blue Medium Slow Blue Medium Long Slow Red Medium Long Slow Red Medium Plus
	13		Master Coopers

www.bouchardcooperages.com sales@bouchardcooperages.com • (707)257-3582

American oak while minimizing any undesirable

That means more subtle oak nuances that lift the

fruit and broaden the palate and less aggressive

lactones with no overt oakiness, plankiness or dill.

TOAST OPTIONS FOR SPIRITS

Char 3 - Heavy Char (Industry Standard)

characteristics.

Heads are toasted.

Char 1 - Darkened
 Char 2 - M+ Char

Char 4 - Alligator Skin Char

FASSBINDEREI SCHNECKENLEITNER

HISTORY

Fassbinderei Schneckenleitner is a fifth generation Austrian artisan family run cooperage that is located in Waidhofen/Ybbs, located in the foothills of the Austrian Alps. The cooperage was founded in 1628 and the Schneckenleitner family has been at the helm of the cooperage since 1880. Schneckenlietner produces premium quality puncheons and large format vessels and they are best known for their ovals and casks or rounds as they call them. The oak for these ovals and rounds (10 HL - 60 HL) are sourced 100% from Austrian Oak. However, the cooperage is also recently offering more Austrian Acacia, especially for aromatic whites.

- TODAY

Fassbinderei Schneckenleitner is managed by Paul Schneckenleitner, who is a fifth generation Master Cooper from the Schneckenleitner family. Before managing the family cooperage, Paul gained invaluable experience by working in several Burgundy and Cognac based cooperages.

Paul Schneckenleitner in front of Weidling oak staves for puncheons and casks.

H-N-

Schneckenleitner buys entire oak and acacia logs from forests they have been working with for generations. The logs are brought to their production site and the splitting, preparing and air drying of the wood is done on site. They cooper vessels made from tight grain Weidling Oak and Acacia that is sourced from forests in southern Austria.

STYLISTICALLY

Schneckenleitner has built their reputation on the production of their large format ovals and puncheons which are found in many of Europe's finest cellars. Because of the large format, the incredibly long and low toast, and significantly long air-drying time results in extremely low impact ovals, rounds and puncheons that respect the wine's fruit, freshness and minerality, while allowing for some natural micro-oxidation to occur. Their large format vessels work both on white and red wines.



Tight Grain Austrian Weidling oak in front of the Schneckenleitner stave mill.

Peter Schneckenleinter about to plane a log.

Cask toasting.

Schneckenelitner casks including 500L 45 mm puncheons.

50 HL Conical operating tanks.

AUSTRIA

STRONG POINTS

- Independently family-owned artisanal cooper where all importantsteps are still done by hand
- Reputation built on 10HL 60HL+ Ovals and Rounds
- Also coopers 45 mm thick stave puncheons and conicals
- Directly buys and handles logs at stave mill located at the cooperage
- Air drying of oak is done on site
- Selection of 100% Austrian Oak and Austrian Acacia
- Long air drying time for wood preparation
- House toasts are the: AOC (Austrian Oak Complex) and AOE (Austrian Oak Elegance)

2025 SCHNECKENLEITNER EAST COAST PRICES

Product	500L WEIDLI	NG 500L ACACIA	600L WEIDLING	600L ACACIA	700L WEIDLING	700L A	CACIA 800L WEIDL	ING 8	BOOL ACACI		
29 mm thick Staves	1,885 €	1,829 €	2,210 €	2,144 €	2,635 € 2,556		6 € 3,045 €		2,954 €		
45 mm thick Staves	2,350 €	2,230 €	2,830 €	2,745 €	3,260 €	3,16	2 € 3,620 €	€ 3,620 €			
		WOOD SELE	ECTIONS		TOAST LEVELS		500L - 800L OPTIONS				
\odot		Weidling Oak		Intended for wh	tos or light rods	Outlet Connection 1" with Cap		143 €			
		Selection of fine grain oak from a forest in Southern Austria.		Intended for whites or light reds.			2" Tri Clover racking ball valve on head		293€		
		Austrian Acacia Selection of Acacia sourced from		Intended for rich	Intended for rich whites or bold reds.			n with valve	756€		
		Southern Austria.		AOC - / AOC / A	0C+		Wooden Socle		510€		
ROUNDS											
		Product	GALLON (G)	BILGE HEIGHT (N) BILGE DIAM	ETER (IN)	LENGTH OF STAVES (IN)	WEI	DLING OAK		
		10HL	264	49.2	49.3	2	51.2	1	1,630 €		
		13HL	343	53.5	53.		54.7		3,195 €		
		15HL	396	55.1	55.	1	59.1	1	4,175 €		
ab 11		20HL	528	60.6	60.0	5	63.4	1	6,630 €		
		25HL	660	65.7	65.	7	68	1	9,335 €		
	9	30HL	793	69.6	69.0	5	72	2	1,745 €		
		Standard Accessories									
		Standard Accessories Oak Stand with metal feet, 90-degree elbow with ball valve and tri-clover fitting, racking butterfly valve with tri clover fitting on inox steel door, sample valve, inox bunghole with tri-clover valve fitting, TCA testing.									
OVALS											
		Product	GALLON (G)	BILGE HEIGHT (N) BILGE DIAM	ETER (IN)	LENGTH OF STAVES (IN)	WEI	DLING OAK		
		10HL	264	57.8	41.	7	51.2	1	1,835 €		
		12.5HL	330 61		43.3	3	53.5	1	3,095 €		
		15HL	396	66 46.8		55.5	1-	4,440 €			
Q2		20HL	528	74 50.7		60.2	1	7,105€			
		25HL	660	80.3	56.3	3	62.2	1	9,620€		
		30HL	793	84.3	58.3	3	67.7	2	2,305 €		
		Standard Accessories Oak Stand with metal feet, 90-degree elbow with ball valve and tri-clover fitting, racking butterfly valve with tri clover fitting, inox steel door, sample valve, inox bunghole with tri-clover valve fitting, TCA testing.									
CONICALS				ig, i ori tooting.							
1 Contraction		Product	GALLON (G)	BILGE HEIGHT (N) BILGE DIAM	ETER (IN)	LENGTH OF STAVES (IN)	WEI	DLING OAK		
		10HL	266	53	44		48	1	4,640 €		
		15HL	398	60	51		46		-,o-o c 6,990 €		
		20HL	530	65	56		59		8,990 €		
		25HL	662	70	61		63		0,770 € 1,670 €		
0.		30HL	794	76	65		67		1,670 € 3,670 €		
		40HL	1,059	83	72		71		7,950 €		
0		50HL	1,234	86	76		79		2,590 €		
			.,		70				,		
o l		Standard Accessories 20 cm tall oak stand with metal feet, 90-degree elbow with ball valve and tri-clover fitting, racking butterfly valve with tri-clover fitting on flush mount inox steel door 310 x 420 mm, sample valve, 600 mm manhole with tri-clover fitting and pressure compensating valve, TCA testing.									
ROUND, OVAL, & CONICALS				interior with t	and pre-	and a some	ing the reading.				
March Caland		Treest 1	0								
Nood Selections Veilding Oak or Austrian Acacia,		Toast Levels Elegance	Optional Equime		et to include option						

15

Can produce any volume or configuration according to winery request.

SCHNECKENLEITNER

CANADELL

CANADELL



CANADELI

HISTORY

Merrandier Canadell was established in 1940 by Lauriano Canadell in Trie-sur-Baîse in France's Hautes Pyrénées department. For four generations and over sixty years, Canadell has been providing staves of the highest quality to the largest and most prestigious cooperages around the world for barrel making. In 2000 Canadell launched their own line of fine oak alternative products for winemaking which include fans, chips, dominos and barrel inserts.

– TODAY –––

Canadell is currently managed by Jacques Canadell and his son Frédéric. Canadell is one of the oldest and largest customers of France's Office National des Forêts (ONF).

Fred and Jacques Canadell in front of a French oak log destined for stave production.

With two stave mills in France and connections to France's most prestigious forests, Canadell uses strict proprietary toasting regimens to carefully craft a complete line of oak alternatives.

Canadell oversees the entire manufacturing process of it's oak alternative products for full traceability, from selecting trees in the forest to seasoning, splitting, air drying, toasting and the final packaging of the product. Canadell is part of the PEFC (Programme for the Endorsement of Forest Certification) which is the world's largest forest certification system that promotes sustainable forest management and a proud sponsor of the "ONF - AGIR" fund (Office National des Forêts – React) which is committed to the preservation of France's forests to ensure their sustainability and help mitigate the negative impacts of climate change.

STYLISTICALLY

The Canadell product line includes powder and chips for use during fermentation and post ferment aging, to dominoes and staves, which best showcase the qualities of French oak and show characters remarkably similar to barrel aging. Canadell bridges the gap between barrels and oak alternatives.

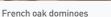


French oak tree in the Tronçais forest of France.



Oak chips











Fire toasted French oak staves

French oak staves

STRONG POINTS

16

- Company historically is a merrandier, ensuring control of its oak alternative product line from the source: the oak tree
- Complete in house integration from when oak is cut to packaging
- Family owned and operated
- Large selection of alternative products and toast levels

- Staves are evenly spaced and air dried outside in the elements for optimal ventilation and seasoning
- Fire toasted and convection toasted staves
- Chips Dominoes
- Barrel and bung inserts



EAST COAST PRICES							
FRENCH OAK TANK STAVES				< 1 PALLET	1 PALLET	2-5 PALLETS	6+ PALLETS
Standard Staves		Toasted (L, M , M+)	Per bag Per fan	\$231.00 \$115.50	\$225.00 \$112.50	\$223.00 \$111.50	\$221.00 \$110.50
23.5 ft² per fan 20 staves per fan 2 fans per bag		Long Toast	Per bag Per fan	\$250.00 \$125.00	\$244.00 \$122.00	\$242.00 \$121.00	\$237.00 \$118.50
120 bags per pallet		Fire Toasted	Per bag Per fan	\$356.00 \$178.00	\$350.00 \$175.00	\$343.00 \$171.50	\$337.00 \$168.50
Thick Staves		Toasted (L, M , M+)	Per bag Per fan	\$275.00 \$137.50	\$268.00 \$134.00	\$266.00 \$133.00	\$263.00 \$131.50
13.7 ft² per fan 10 staves per fan 20 staves per bag		Long Toast	Per bag Per fan	\$283.00 \$141.50	\$276.00 \$138.00	\$274.00 \$137.00	\$271.00 \$135.50
100 bags per pallet		Fire Toasted	Per bag Per fan	\$331.00 \$165.50	\$324.00 \$162.00	\$322.00 \$161.00	\$319.00 \$159.50
FRENCH OAK BARREL INSERTS				< 1 PALLET	1 PALLET	2-5 PALLETS	6+ PALLETS
Through the Head		Toasted (L, M , M+)	Per insert	\$99.00	\$98.00	\$96.00	\$92.00
11.8 ft² each Sold individually		Long Toast	Per insert	\$106.00	\$104.00	\$102.00	\$99.00
20 half-staves per system (installation not included)	A STATE	Fire Toasted (M , M+)	Per insert	\$129.00	\$128.00	\$124.00	\$119.00
Through the Bung 3.5 ft ² each	推翻翻	Toasted (M , M+)	Per insert	\$136.00	\$131.00	\$126.00	\$121.00
Sold individually 3x8 pieces (25 cm x 2.5 cm x 0.7 cm)		Long Toast	Per insert	\$147.00	\$142.00	\$136.00	\$131.00
Oak chain inserted through bung		Fire Toasted (M , M+)	Per insert	\$178.00	\$173.00	\$168.00	\$162.00
FRENCH OAK SEGMENTS (DOMIN	OES)			< 1 PALLET	1 PALLET	2-5 PALLETS	6+ PALLETS
French Oak Segment (Dominoes) 6.4 in ² each	NOT	Toasted (L, M , M+)	Per bag Per lb	\$221.00 \$10.05	\$214.00 \$9.73	\$212.00 \$9.64	\$209.00 \$9.50
22 lbs per bag 60 bags per pallet	C. Lan	Long Toast	Per bag Per lb	\$246.00 \$11.18	\$239.00 \$10.86	\$235.00 \$10.68	\$234.00 \$10.64
FRENCH OAK CHIPS				< 1 PALLET	1 PALLET	2-5 PALLETS	6+ PALLETS
French Oak CHIPS 22 lbs per bag		Toasted (L, M , M+, M++)	Per bag Per lb	\$102.00 \$4.64	\$99.00 \$4.50	\$95.00 \$4.32	\$92.00 \$4.18
60 bags per pallet		Long Toast	Per bag Per lb	\$113.00 \$5.14	\$108.00 \$4.91	\$105.00 \$4.77	\$103.00 \$4.68
French Oak CHIPS HIGH IMPACT Made from Toasted Staves		Fresh / Untoasted	Per bag Per lb	\$97.00 \$4.41	\$92.00 \$4.18	\$90.00 \$4.09	\$87.00 \$3.96
22 lbs per bag 60 bags per pallet		Toasted (L, M , M+)	Per bag Per lb	\$102.00 \$4.64	\$99.00 \$4.50	\$95.00 \$4.32	\$92.00 \$4.18
French Oak CHIPS MATRIX Proprietary Blend of Chips &		Toasted (L, M , M+)	Per bag Per lb	\$103.00 \$4.68	\$100.00 \$4.55	\$97.00 \$4.41	\$93.00 \$4.23
Mini-Chips / 22 lbs per bag / 60 bags per pallet		Fresh / Untoasted	Per bag Per lb	\$99.00 \$4.50	\$93.00 \$4.23	\$91.00 \$4.14	\$89.00 \$4.05
French Oak MINI-CHIPS		Toasted (L, M , M+)	Per bag Per lb	\$103.00 \$4.68	\$100.00 \$4.55	\$97.00 \$4.41	\$93.00 \$4.23
22 lbs per bag 60 bags per pallet		Fresh / Untoasted	Per bag Per lb	\$99.00 \$4.50	\$93.00 \$4.23	\$91.00 \$4.14	\$89.00 \$4.05

17

100% recyclable and biodegradable packaging.

2025 CANADELL

All Canadell products can be combined for volume price discounts.

Bulk pricing available upon request.

CANADELL

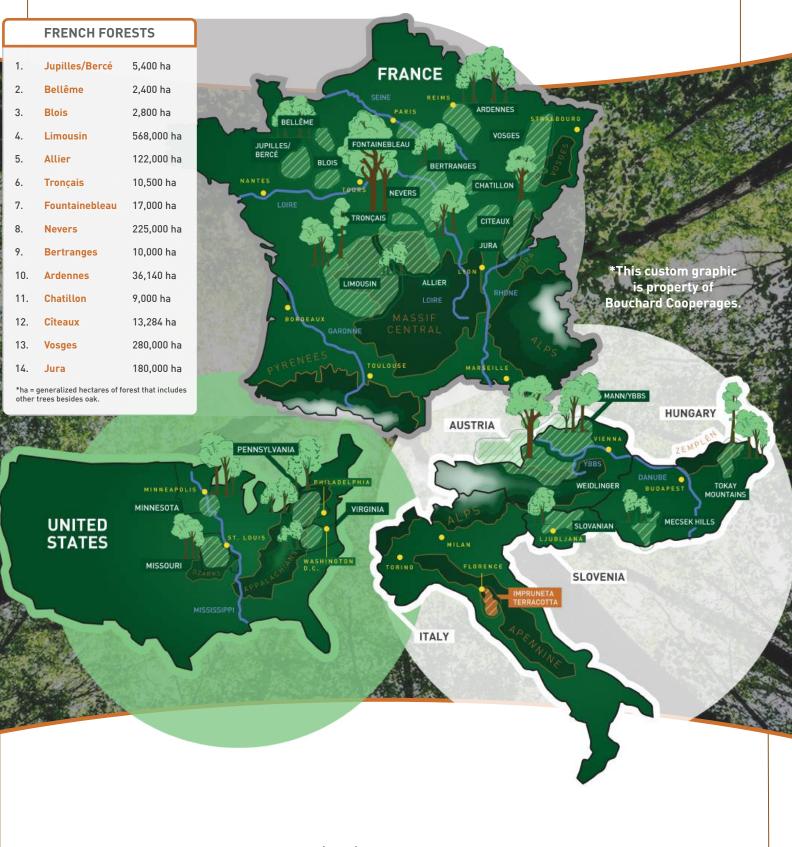
All Canadell products are invoiced in \$USD and are sold per bag or per packet.

The prices listed above included delivery to our Napa Valley, CA warehouse.

For further information on trials, specifications and dosage recommendations, contact Bouchard Cooperages.

www.bouchardcooperages.com sales@bouchardcooperages.com • (707)257-3582

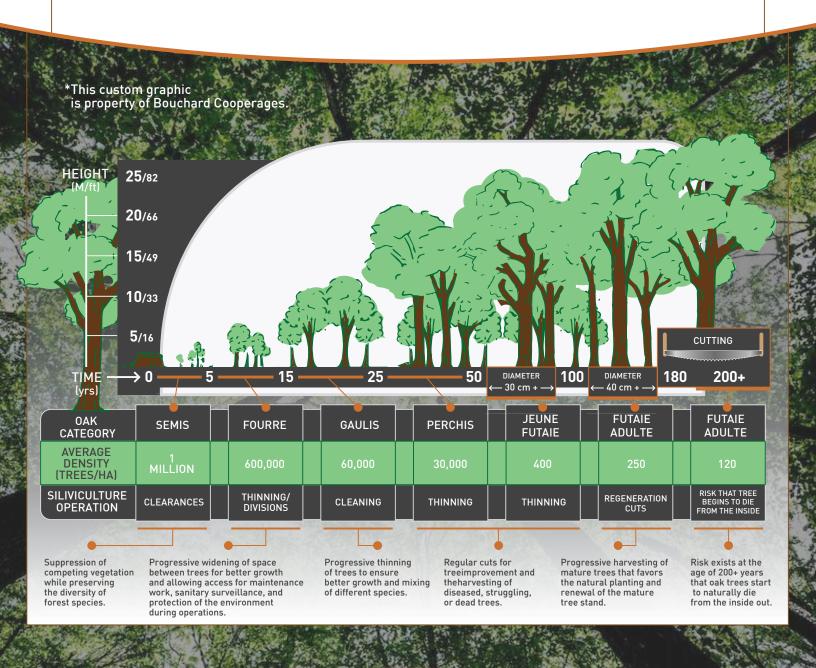
FOREST ORIGINS



www.bouchardcooperages.com • (707) 257-3582 • sales@bouchardcooperages.com

FUTAIE GROWTH MAP

OAK TREE CATEGORIES AND LIFE STAGES







EGGINOX



FRANCE

MEURSAULT -

















A commitment to quality and customer service



www.bouchardcooperages.com • (707) 257-3582 • sales@bouchardcooperages.com

